

## Data sheet

### Double water softening system LW VAD TT

**Double water softener type VAD with separate brine tank.** For softening/partial softening of iron- and manganese-free drinking and industrial water, cold max. 30°C

Consisting of:  
2 high-quality pressure tanks made of corrosion-resistant GRP,  
filled with softening resin, in drinking water and food quality.  
Suction device and connecting line to the central control valve, CLACK WS 1 CI TT 1" (volume-controlled) made of Noryl.  
1 separate brine tank with sieve bottom



### Function

The water softening system works according to the ion exchange process.  
The VAD - IP water softening system is a duplex system for applications where soft water is required continuously.  
The central control valve is robust and easy to maintain. Volume-controlled, data storage available for 61 days. Calculation of total and reserve capacity. Salting in parallel or counter-current.

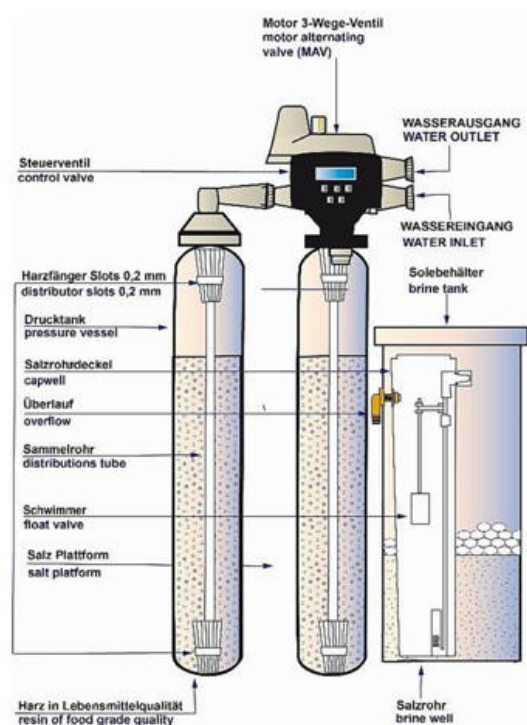
When the set amount of soft water is reached, regeneration is triggered. For hygiene reasons, forced regeneration is scheduled after 4 days at the latest if water consumption is low. A chlorine electrolysis cell is installed in the brine suction line as a disinfection device.

Display of information such as remaining capacity, flow rate, error detection, history and diagnostic function on the control unit display.

System designation		VAD 15 TT	VAD 25 TT	VAD 50 TT	VAD 75 TT
Capacity	m³	60	100	200	300
Salt consumption (with full salting)	kg/shelf	2.4	6	12.0	18
Salt supply	kg	75	75	150	150
Water consumption	L/Reg	150	250	500	750
Resin content	litres	15	25	50	75
Pressure tank type	Inch	7x35	9x35	12x48	13x54
Nominal flow rate according to DIN 19636 (20°dH to 8°dH)	m³/h	1.8	3.0	6.1	6.1
Nominal flow rate from 20°dH to 0.5°dH	m³/h	0.6	1.0	2.0	3
Capacity of brine tank	kg	100	100	200	200
Brine tank h x Ø	mm	630x467	630x467	1000x530	1000x530
Block dimensions WxDxH	mm	1600x600 x1400	1700x600 x1400	1700x600 x1700	1800x700 x1800

#### Technical data:

Flow pressure min. 2.5 bar, water  
 pressure max. 8 bar, water  
 temperature max. 30°C,  
 Raw water and soft water connection R 1 inch AG,  
 Sewer connection 12 mm,  
 Electrical connection 230V/50Hz, 12V secondary



## Regeneration options

Regeneration can be carried out with:

### Full salting:

Application for all technical systems that require treatment  $< 0.1^\circ\text{dH}$ , such as

- Pre-treatment for reverse osmosis systems
- Boiler feed water treatment
- Heating water treatment

### Economical salting:

Typically used for

- Drinking water application in accordance with DIN 19636
- Treatment of cooling water in accordance with VDI 3803

## Systems with control valve setting – full salination

Systems with full salting		VAD 15 TT	VAD 25 TT	VAD 50 TT	VAD 75 TT
<b>Performance data</b>					
Nominal capacity	m <sup>3</sup> x°dH	60	100	200	300
Salt consumption per regeneration	kg	2.4	6	12	18
Wastewater volume per regeneration	l/reg.	150	250	500	750

## Systems with control valve setting - economical salting

Systems with economical salting		VAD 15 TT	VAD 25 TT	VAD 50 TT	VAD 75 TT
<b>Performance data</b>					
Nominal capacity	m <sup>3</sup> x°dH	44	73	146	219
Salt consumption per regeneration	kg	2.4	4	484	12
Wastewater volume per regeneration	l/reg.	100	170	340	530

Economical salting is not suitable for use in boiler feed water or reverse osmosis pre-treatment!